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THE DESIGN OF WATER SPRAYS FOR PROTECTIVE HISTALLATIONS AGAINST HIGH BOILING-OILS

PART 2

TESTS ON TRANSFORMER OIL FIRES 3 AND 4 ft DIAMETER

bу

D. J. Rasbash and Z. W. Rogowski

Summary

A series of tests have been carried out on the extinction of transformer oil fires 3 and 4 ft diameter with water sprays from a range of single nozzles. The tests were carried out in a roofless structure in the open air. Within the range of rates of flow to the fire and drop sizes tested (0.45 - 7.0 g cm⁻² min⁻¹ and 0.4 - 3.0 mm respectively) the extinction time was approximately inversely proportional to the rate of flow and directly proportional to the drop circ. No significant effect of the entrained air velocity of the noway was detected; this may have been due to the scatter of the results which was much widor than with small-scale tests carried out in the laboratory. In all tests but one, the liquid was cooled to below the fire point prior to extinction. In some tests however the Miquid was cooled to well below the fire point without extinction; the maintenance of fire in these cases was due to the burning of oil from splashed upwards into the flame.

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TESTS ON TRAISFORIER CIL FIRES 3 A D 1 TO 1 1 1 1

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D. J. Rasbash and Z. W. Rojowski

Introduction

In part 1 (1), an account was given of the extinction of a transformer oil fire with sprays produced by three proprietary nozzles and three experimental nozzles. The present report gives an account of further tests with a wider range of nozzles on fires 3 and 4 ft diameter. The object of these tests has been to obtain an estimate of the performance of individual nozzles before carrying out further work with groups of nozzles on larger fires.

Experimental

Apparatus

The tests with a 1 ft fire ⁽¹⁾ were carried out in a closed laboratory so as to eliminate the effect of external wind conditions. It would have been preferable to carry out the tests with the larger fires under similar conditions but no suitable enclosed space was available. In order to obtain some shielding from external winds, a roofless structure of scaffolding covered with light aluminium sheeting was erected to house the fire. This structure rested on the ground and formed the four walls of a box 30 ft x 30 ft x 20 ft high.

Figure 1 shows a plan of the apparatus within the structure, and the sectional elevation on the line z - z₁, in the plan. A concrete platform A 1 ft deep and 15 ft square was laid in the centre of the enclosure and the combustion vessel B was supported on bricks at the centre of this platform. The nozzle H was supported directly above the combustion vessel on a rigid boom C. The weight of this boom was balanced by counterweights E which were suspended outside the aluminium sheet structure. This enabled the boom to be moved up and down and thus allowed variation of the height of the nozzle above the liquid. By using the clamps F, the boom could be fixed in any given position by clamping to the vertical uprights G.

Two combustion vessels were used; they were respectively 3 and 4 ft diameter, 6 in. deep and were constructed from 16 gauge sheet steel. A steel outlet pipe 1.5 in. diameter ran from the bottom of the combustion vessel along a trough in the platform to an overflow tube L and a glass gauge tube H. There were two valves in this outlet pipe, one U, beyond H and the other, V immediately before H. A small stream of water could be introduced into the vessel through a pipe W and the overflow tube L. The height of the overflow, and this stream of water were regulated so that the liquid level in the vessel remained fairly constant during a preburn period. The glass gauge H could be used to measure the rate of flow of water spray to the vessel by measuring the increase in depth of liquid in the vessel after the application of the spray for a measured period of time.

The nozzle was attached to the end of a 20 in, vertical length of 1.5 in, diameter pipe. The inner surface of this pipe was lined with copper to prevent rusting. The pipe was attached to a "quick action" lever-operated diaphragm valve 3 which was in its turn attached to a horizontal length of pipe supported by the boom. A filter Prae placed in the high mode part at most less that high which part at most less that high which part at most less that high which are reached and the high which are reached at the high which are reached at the high which are reached at the province of the length of the le

diameter, also operated by a pulley system, was suspended from the boom. During the preburn period of a test, this can was below the made; this prevented drops of water from small leaks at the nozzle foldin on the burning liquid and also helped to reduce the amount of smoke which reached the nozzle from the flames. Water was supplied to the nozzle from a 10,000 callon storage tank through a centrifugal petrol driven pump. The throttle was sufficiently sensitive to allow the pressure at the nozzle to be controlled to 1 - 2 lb/in². This pressure was measured at a tapping placed immediately behind the nozzle.

Temperature and radiation measurements. The temperature of the liquid was measured with a copper-constantan couple, (Figure 2). The leads to the function were insulated with percelain and were so led near the junction in a pyrex glass tube. This tube was sealed to a ground glass socket which fitted on a stainless steel cone soldered to a long length of copper tobe which passed over the vessel edge and away from the fire. The thermocouple leads passed through this tube to a recording system. Radiation from the fire was also recorded by two thermopiles R, which were fixed behind a grex glass shield 21 ft from the centre of the combustion vessel on opposite walls of the structure, as shown in Figure 1. They pointed towards the centre of the combustion vessel, and were connected in series with each other and a recording system.

Nozzle tested. Mine nozzles were used in the tests; the properties of the sprays they produced at the different pressures at which they were used are shown in Table 1. Mozzles A, B, C and D were proprietary solid cone swirl nozzles, and nozzles E, F and G were proprietary non-directional multi-impinging jet nozzles. Mozzles H and K consisted of six pairs of impinging jets 9/64 in. diameter; the arrangement of the jets on the nozzles is shown in Figure 3. Photographs of sprays from the nine nozzles produced at a pressure of 50 lb/in², are given in Plates 1, 2 and 3.

The cone angle of the sprays was measured from photographs. It was difficult to measure this property for nozzles E, F and G as these sprays were non-directional and the figures given in Table 1 are therefore very approximate. The Yourth and fifth column of Table 1 give the mass median and Sauter mean drop size * of the spray at a point 8 ft directly below the nozzle, and the sixth and seventh columns give these two drop sizes in the same horizontal plane but 17 in. away. (1. E. 17 in. was the radius of a circle that divided the 4 ft combustion vessel into two equal areas). lith a number of the coarser sprays, it was difficult to assign a precise wass median drop size to the spray. It was found that a large propertion of the drop volume of the sample was accounted for by a few very coerse drops, and the mass median drop size fell at some point within a number of drop size groups into which no spray drops were classified. mean drop size, which could be estimated precisely for all the sprays therefore probably gave a better indication of their relative drop sizes. The figures for the spatial pattern of the spray given in Table 1 refer to the 4 ft diameter vessel; they represent the ratio of the mean rate of flow in the central 2 ft diameter section of the vessel to the mean rate of flow at the edge of the vessel. The entrained air velocity readings are the mean of five reading in a plane 7 ft below the nezzle; one of the readings was taken on the spray axis and the other four at symmetrically placed points 17 in. from the axis. In order to make the measurements of

where n_i is the number of drops of diameter d_i .

[&]quot;The Sauter Mean drop size is given by the formula

 $[\]frac{\sum n_i d_i^3}{\sum n_i d_i^2}$

entrained air velocity representative of the test conditions, the readings were taken on the site as near as possible in time to the actual fire tests. They were subject, therefore, to a variety of crosswind conditions. The manner of measurement was such that the presence of a cross-wind almost invariably caused a decrease in the reading and this probably accounts for the negative values of the entrained air velocity obtained for nozales F and G. The rate of flow at the fire area given in the last column is the range of mean rates of flow obtained during tests with the 4 ft diameter vessel.

Test routine. For each test, a layer of transformer oil about 5 cm deep was floated on water in the combustion vessel. During a test, a layer of about 1 cm of oil would burn away. In order to concerve oil, for the next test the oil was not changed but the dopth of oil was made up with fresh oil. Samples of the oil in the vessel taken at different times during the series showed that this procedure did not have any significant effect on the distillation range or the open cup fire point of the oil although direct observation indicated that the amount of soot in the liquid increased as the tests proceeded. The position of the overflow was set to give an ullage of 5 cm. In most of the tests, the thermocouple was placed to give a reading between 3 - 5 mm below the liquid surface at a point 1 ft from the edge of the vessel. However, to give some information of the temperature distribution below the surface, a few tests were carried out in which the thermocouple depth was outside this range.

The liquid was ignited with a match after priming first with petrol; 200 and 120 cc of the priming liquid was used for the 4 and 3 ft diameter vessel respectively. The fire was allowed to burn for 5 minutes before the spray was applied; during the last half minute of this period and during the period of spray application records of the liquid temperature and the flame radiation were obtained. The behaviour of the fire when the spray was applied and the extinction time were noted. In most of the tests, the depth of the liquid remaining after the test was recorded.

A measurement of the mean wind velocity over a period which included the period covered by the test, was also made. It was noted in preliminary tests, that if the wind was blowing in a certain direction, the flames would tend to veer in the opposite direction; this effect was caused by suction within the enclosure by the wind passing over the walls of the enclosure. In order to simulate conditions obtaining in the laboratory tests, it was desirable that the flames should pass vertically upwards, especially at the moment of spray application. The veering could be reduced somewhat by making an opening in the wall on the windward side of the fire. This opening was adjusted manually in the 5 minute period of proburn so as to give the greatest tendency, as judged by direct observation, for the flames to move upwards. However, because wind speed and direction tended to change so rapidly during a test, in the majority of tests, there were considerable fluctuations in the motion of the flames which were not under control.

All the nozzles were tested at a height of 8 ft on the 4 ft diameter fire. Nozzles C and D were tested against the 3 ft diameter fire from a height of 8 ft and nozzles C and K on the same fire from a height of 15 ft. With nearly all the sprays, extinction was obtained; where this occurred, at least three tests were carried out.

Results

Properties of the fires. Although few direct measurements were made of properties of the fires, a certain amount of information was obtained while carrying out the tests. Then the flames moved vertically upwards, they reached heights of about 8 - 10 ft (2.5 - 3 m) with the 4 ft fire, and 6 - 8 ft (1.8 - 2.5 m) with the 3 ft fire. With both fires, a thick valueur zone formed after 1 - 2 minutes of burning. From the depth of limited consumed during the test it was estimated that the rate of burning

of the 4 ft fire was 0.18 ± 0.01 g cm⁻² min⁻¹ and the 3 ft fire 0.14 ± 0.04 g cm⁻² min⁻¹. These values are both considerably greater than the rate of burning in the 1 ft diameter vessel in the laboratory which was 0.067 ± 0.004 g cm⁻² min⁻¹. The temperature of the oil below the surface after 5 minutes burning was also much greater for the larger fires. In Figure 4 this temperature has been plotted against the depth of the thermocouple. For the 4 ft fire, up to a depth of 5.5 mm the temperature was approximately independent of the depth, but fell sharply at greater depths. The corresponding curve for the 1 ft diameter fire is also given in Figure 4; it is quite different in shape as well as showing much lower temperatures. With the 3 ft fire, measurements were only carried out within the range of depths 3 - 4 mm below the surface. Within this range, the temperature was independent of the depth and was 301 ± 8.70 C as compared with 345 ± 4.20 C for the 4 ft fire at a similar depth. The mean radiation received at the thermopiles through the pyrex shield during normal burning of the 4 ft fire was $16.0 (\pm 0.48) \times 10^{-3}$ cal cm⁻² sec⁻¹ and for the 3 ft fire $8.6 (\pm 0.8) \times 10^{-3}$ cal cm⁻² sec⁻¹. The ratio between these values is not significantly different from the ratio of the surface area of the two fires.

Tests with sprays

The results of the tests with sprays are given in Tables 2 - 5. Tables 2, 3 and 4 give the results for the 4 ft fire for the swirl sprays (nozzles A, B, C, D), the multi-impinging jet non-directional sprays (nozzles E, F, G), and multi-impinging jet directional sprays (nozzles H, K) respectively; Table 5 gives all the results for the 3 ft fire. These tables show the time of extinction, the temperature in the liquid at extinction, the maximum radiation reading during the period of spray application, the mean wind speed during the test and some comments on the behaviour of the fire during the period of spray application. Figure 5 shows a typical temperature record for test (No. 6) together with photographs of the fire at various stages during the spray application. Figure 6 shows the radiation record for the same test.

Many of the sprays when applied to the fire gave an upsurge of flame. The violence of this upsurge increased as the rate of flow and the drop size of the spray increased. An estimate of the intensity of the upsurge may be obtained from the maximum reading of the radiometer after the spray was applied. However, with the more violent upsurges, such a reading was not possible as the recording pen over-shot the scale.

In all the tests except one (No. 77 Table 4), the liquid was cooled at least to the fire point (175 - 180°C) before extinction and in many tests cooling had taken place to well below the fire point before extinction was finally obtained. In most of the tests clearances were obtained before final extinction; during the last stages of spray application the bulk of the surface was usually free of flame with the fire burning at the edge of the vessel only. There was a very large scatter in the extinction times obtained with any given spray: thus with nozzle A at 50 lb/in.² a range of extinction times of 19·2 - 61·7 secs. was obtained in eleven tests. With coarse sprays with rates of flow of about 3 - 4 g cm⁻² min⁻¹ e.g. sprays from nozzles B, D and H at a pressure of 50 lb/in.², there was a tendency either for the fires to be extinguished quickly or for an edge fire to become established which took much longer to extinguish. Occasionally, as in tests 85 and 101, flashes of flame over the whole surface area took place after the establishment of this edge fire. While these edge fires were established, and when the flame flashed across the surface, the temperature of the liquid, as indicated by the thermoccuple, was well below the fire point. It was observed that the edge fire was due mainly to the burning of oil drops splashed upwards by the spray.

Ninety-five per cent confidence limits.

Tests with no extinction with the spray

In tests 46 - 50 with nozzle h at 25 lb/in.², extinction was not obtained when the spray was acting on the fire; the flames covered the whole vessel despite the fact that after 15 seconds application the liquid was cooled to below the fire point and during most of the application time the liquid temperature was steady at 110°C. In tests 47, 48 and 50, the spray was stopped at 240, 30 and 30 seconds respectively; this resulted in the immediate clearance of flame over almost the whole surface leaving only one or two patches of liquid burning on the inside vessel edge above the liquid. These went out in a few seconds. In test No. 19, the spray was stopped at 15 seconds; this resulted in the clearance of flame over most of the surface, but a small patch of flame which remained, slowly spread again over the whole surface. No extinction was obtained in test 59 with nozzle K at 25 lb/in². However, in this test, the liquid was not cooled to the fire point and remained steady at about 185°C after about 15 - 20 seconds of spray application. Nevertheless, when the spray was stopped after the test, the height of the flames was considerably reduced.

Statistical analyses

A multiple regression analysis was carried out on the extinction time of the fire and the cooling capacity of the spray. Fifty-two per cent of variance of the extinction times was accounted for by equation (1).

log
$$Y = -1.35 \log R + 1.08 \log D + 1.709$$
 (1)
 ± 0.30 ± 0.52
where $Y = \text{extinction time (secs)}$

D = Sauter mean drop size (mm geometric mean between two values given in Table 1).

 $R = \text{rate of flow } (g \text{ cm}^{-2} \text{ min}^{-1} \text{ or five times gal ft}^{-2} \text{ min}^{-1}).$

Sixty-two per cent of the variance of the cooling capacity was accounted for by equation (2).

$$K = \frac{1}{t} \log \frac{Te}{T1 - T0} = 1.44 \log R - 0.72 \log D - 1.94$$
 (2)

t = extinction time.

Te = liquid temperature at extinction.

Ti = liquid temperature before spray application.

To = initial spray temperature (taken to be 18°C).

The following factors were tested but were not found to be significant: entrained air velocity, wind velocity, spatial pattern, nozzle height, fire diameter, entrained air velocity - wind velocity interaction, spatial pattern - wind velocity interaction.

Since the predominant mechanism of extinction was by cooling to the fire point, it is to be expected that the coefficients in equations (1) and (2) should be approximately equal but opposite in sign. The smaller value of the coefficient of D in equation (2) may be accounted for by the fact that the coarser sprays tended to bring about more cooling below the fire point before final extinction was achieved. It is interesting to note that the coefficients of R and D in equation (1) are not significantly different from the corresponding coefficients (-1.11 and +1.08 respectively) obtained for the 1 ft diameter fire. It is more difficult to compare absolute extinction times under the two sets of conditions because the entrained air velocity was not found to be a significant factor with the larger fires, whereas it was found to be so with the smaller ones; however, for given rates of flow and drop sizes the extinction lines are approximately the cate. It should also be noted that the percentago variation of the extinction that (52 per can't) which could be accounted for by equation (1) was ruch an War

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than was accounted for by the corresponding equation for the small-scale laboratory tests (86 per cent). This was undoubtedly due to the much larger scatter of results obtained in the present series. Thus the standard deviation of the logarithm of the extinction time in the present series was estimated to be 0.22; on the small-scale tests, this standard deviation was 0.08.

The effect of wind

It was noted in the small-scale tests that when a spray was applied sideways to a fire, a more rapid extinction with a smaller rate of flow was obtained than when the spray was applied directly downwards. The reason for this was that the spray did not have to counteract the upward motion of the flames. From this fact, it may be concluded that the wind can act in two ways. Firstly, it can blow the flames away and help access of the spray to the burning liquid and secondly it can blow the spray away and prevent the drops reaching the fire area. Some evidence of the first of these effects was obtained in tests with low winds with nozzle E (tests 30, 31, 33, 34, Table 4) in which the veering of the flames while the spray was applied seemed to promote access of the spray to the burning liquid and a comparatively rapid extinction time. Some evidence of the second effect was obtained with nozzle H at 50 lb/in-2 pressure acting on the 4 ft fire (tests 51 - 55 Table 4) and nozzle D acting on the 3 ft fire (tests 98 - 103 Table 5). In these groups of tests a high wind velocity tended to be associated with a long extinction time. However, as indicated in the previous section, no significant trend of the effect of wind velocity was obtained when all the results were analysed.

Comparison between nozzles

Under the conditions of the tests there were wide differences in the performance of different nozzles. There is little doubt, however, that these differences were due primarily to differences in rate of flow to the fire area and spray drop size which were found in the statistical analyses to affect the results considerably. It will be noted, that nozzles E, F and G did not bring about rapid extinction in any test, either at pressures of 50 or 100 lb/in². This was due to the very low rates of flow to the fire area obtained from these nozzles. It has sometimes been said that sprays of the type produced by nozzles E, F and G which shroud the fire with a comparatively fine spray, will extinguish the fire by extinguishing the flames; the drops are said to be sucked into the flames and cause the formation of steam. This was not found to be so in the present tests, since after a fairly prolonged application, the fire in every test was finally extinguished by cooling to the fire point.

Discussion

Comparison with 1 ft diameter fire

In the main the results of the present series of tests confirm the results of the laboratory tests with a 1 ft diameter fire. Extinction took place by cooling to below the fire point and the rate of flow and drop size of the spray had important and similar effects on the extinction time. The main difference between the two series was that with the smaller fire the entrained air velocity affected the extinction time, but in the present series this factor was found to be insignificant. The action of the entrained air velocity on the smaller fire was to blow the flames away and to help the fine spray to reach the burning liquid. It would be expected that with the larger fires this effect would have been more pronounced since the flames were larger. An explanation of this difference may be that the results in the present series were considerably affected firstly by variations in wind conditions, which were absent in the small-scale laboratory test, and secondly by the frequent establishment of prolonged edge fires prior to extinction. These factors caused a wide scatter of extinction times which may have masked the effects of the entrained air velocity.

Splashed oil spray fires

In many of the tests, oil splashed upwards by the spray contributed to the flames. There is little doubt that this was the main source of fuel in the edge fires and in some fires which covered the whole surface after the liquid had been cooled to the fire point. It appears that if a splash fire tends to become established, a greater amount of cooling of the oil than mere cooling to the fire point is required to bring about final extinction. is likely also that aerodynamic conditions prevailing at the time of application of the spray have an important bearing on whether splash fires are established. Thus Spalding(2) has reported that the maintenance of a flame on a burning drop depends on the motion of the air stream past the drop; as the air stream increases the flame tends to blow off the drop, the critical The establishment of a air stream increasing as the drop size increases. splash fire under the present conditions was therefore most likely near the vessel edge where some protection was afforded from the wind, and the motion of the air associated with the water spray. It is possible that under practical conditions, where thin flowing layers of burning liquid are likely to be encountered far more frequently than thick static layers, oil splashing will be much less and therefore the development of splash fires will be of smaller importance than in the present tests.

Practical implications

The tests support the view that the most important function of a water spray in extinguishing a high-boiling liquid is to reach the burning liquid and cool it. A spray may or may not be assisted by wind conditions in performing this function. The rate of flow and drop size of the spray are important factors governing the spray efficiency. In general, for sprays of medium drop size (0.5 - 1.0 mm), a rate of flow of about 2.5 g cm⁻² min⁻¹ (0.5 gal ft⁻² min⁻¹) was required to bring about extinction in less than five seconds whereas with coarse sprays, (drop size 1 - 3 mm) a rate of flow of about 6 g cm⁻² min⁻¹ (1.2 gal ft⁻² min⁻¹) was required. The present tests did not indicate that these quantities would depend on the design of the nozzle which produced the spray. However, this conclusion must be accepted with reserve as it contradicts conclusions from laboratory scale tests of greater accuracy, which indicated that sprays should be designed to conserve the entrained air stream.

Note

This is an interim report on preliminary tests circulated in the first place to organizations directly involved in the discussion.

It will be noted that the tests were carried out with a comparatively simple system, i.e. spray from only one nozzle acting on a fire burning from a horizontal surface of limited size. In practice groups of nozzles have to be employed against fires, which can burn on surfaces of vertical and horizontal pipes as well as on horizontal surfaces, and which can reach intensities considerably greater than those obtained in the present tests. Under these conditions the effects of sprays of different properties may well differ from those given for the above fires. To provide information on this point, further tests are at present being carried out with a more intense fire obtained from oil flowing over a nest of hot pipes.

References

D. J. Rasbash and Z. W. Rogowski. F.R. Note No. 180.
 D. B. Spalding. 4th Symposium on Combustion. p. 847.

Acknowledgment

Mr. G. Carter, ir. A. Kelly and lirs. J. Freer assisted in the experimental work and in the preparation of the report.

Table 1
Properties of the sprays tested

		·						·		
Nozzle desig- nation	Pressure lb/in.2	Rate of flow from nozzle gal/min	Cone angle of nozzle degrees	median drop size (1)	Sauter mean drop size (1) mm	Mass median drop size (2) mm	Sauter mean drop size (2) um	Spatial pattern of spray about fire area	Entrained air velocity at fire area ft/sec	Rate of flow at fire area g cm ⁻² min ^{-1*}
A A B C D E E F F G H H H K	50 100 50 50 50 50 100 50 25 50	15.4 19.3 16.0 19.3 11.1 10.4 14.2 36.1 n.d. 74.6 17.2 22.2 30.4	71 67 48 55 60 213 224 204 203 216 83 81 85	0.45 0.59 1.96 3.05 1.33 0.49 0.53 0.58 0.87 1.80 4.33 3.98 0.65	0.40 0.49 1.28 2.05 1.01 0.48 0.36 0.51 0.55 0.79 1.32 2.52 2.26 0.57	0.69 0.70 0.94 1.59 0.75 0.55 0.59 0.60 0.89 1.98 1.21 0.57	0-69 0-57 0-80 1-11 0-72 0-52 0-56 0-57 0-82 1-32 0-95 0-82	1.16 1.28 2.52 2.48 1.82 1.00 1.90 1.06 0.94 1.56 2.28 2.90	9.90 10.7 12.20 12.00 9.26 4.18 6.67 -1.11 -3.19 -3.3 4.30 10.10 16.4 2.76	0.97 - 1.2 2.70 - 2.70 3.37 - 3.72 6.8 - 7.0 2.84 - 3.05 0.61 - 0.79 1.02 - 1.56 0.45 - 0.55 0.47 - 0.50 0.65 - 0.78 1.9 - 2.1 3.50 - 3.60 6.06 - 6.60 0.50
K K K	50 100	23·8 32·9	115- 103	0.49 0.51	0-43 - 0-41	0•58 0• 60	0·57 0·57	0·90 1·10	9·70 16·5	1.00 - 1.30 2.5 - 2.65

Divide by 5 to give gal ft-2 min-1.

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Results of tests with solid come of fall monales on (20 cm (4.6%) form

	~~~~				production of a second second		
Test desig. No.	Nozzle desig- nation	Pressure lb/in. ²	Mnd speed ft/sec	Extinction time	Temp. in oil at extinction oc	Maximum radiation rag. after spray applied cal cal	Commen†s
1	A	50	7•35	₩ <u>.</u> •2	117	0.01160	Upsurge; flames dying slowly, Last 5-6 sec.
2	A	50	5. 25	19-2	83	0.0503	small flame at edge. Upsurge; clearance at 10s; last 10s small
3	A	50	6.50	27•8	n.d.	0•0372	flame at edge. Upsurge; occasional ½-clearances throughout application. Rapid clearance before extinc-
4	A	50	16-40	22•0	120	0•0350	tion. No obvious upsurge. Gradual reduction of flame. Most of surface
5	A	50	14.35	42•8	118	0-0220	clear last 5-108. Most of surface clear
6	A	50	9.6	- 68.7	86	0-0550	last 10-128. Upsurge; flames decreasing to 5 ft high;
		. ;				٠.	olearance 30 ⁸ ; spray blown off fire; clearance 55 ⁸ leaving
.7	A .	50	10-2	40-1	120	0•0240	edge flame. Very little upsurge; flames flattened; burnt over whole
8	A	50	11-4	60+2	, 92	0-0274	surface until 30 ^s ; edge fire after 37 ^s . Flame flattened;
				•		,	clearance 35 ⁸ ; further clearance 50 ⁸ ; edge
9	A	50	1.80	24•4	134	0•0552	fire thereafter. Upsurge; gradual reduction of flames; 1st clearance 2 area 218 leading to extino-
10	A	50	1.80	12•4	147	. M	tion. Upsurge; flame flattened; clearance 105 leaving small edge
	A	50	3-70	61.7	100	0•0380	fire. Upsurge; flame flattened; flame close to surface at later stages; ist clearance 358, whole surface 476 leaving edge
•				!		,	flame.

*Greater than 0.055.

,			-	-		,		
		Nozzle desig- nation	Pressure lb/in. ²		Ectine- tion time sec.	Temp. 12. oil at extinction	andame i medicalion e.g. 1000 applica on a	Sur angs
	12	A	100	ر6-12	3.1	89	\$:	l'ລະຫະວູດ; flomes
	13	A	100	10•8	3.2	14,1	32	Cinimished rapidly. Upsurge; flames diminished rapidly: much
	14	A	100	11.05	<u>4</u> .• 1	117	FZ.	steam, Upsurge; flames diminished rapidly; much steam.
	15.	В	50	3•10	6.7	50	я	Large upsurge followed by flame 18 in. high over whole vessel; cleared in 48 leaving edge flame
	16	В	50	8•95 ·	29•8	n.d.	34.	only. Large upsurge; burning round edge only after
	17	В	50	10-35	4•7	109	ж	Large upsurge; surface clearance in 38.
,	18	С	50	6-45	3-1	80	æ	Large burst of flame;
	19	C	50	7-40	4•2	56 .	3 £	Large burst of flame; main flames cleared in
٠	20 •	C	50	. 6•55	4-2	62	H	3s; small edge flame after 32s. Large burst of flame; flames flattened; small flame at edge at
	21	С	50	9•25	4•0	57	.	extinction. Upsurge; clearance, leaving small flame at
	22	D .	50	4•75	29-3	3 8	×	edge. Large upsurge; flames burning round edge
	23 -	D	50	4-49	29•8	n.d.	ж	efter 5-6s. Large upsurge; = 3 clearance 6 ^B diminishing to ½ at 10 ^S ; last
	24	D	50	4-60	24•2	75	×	10-15s edge only. Flames burning over part of edge only after 62^{-8} .

*Greater than 0.055.

Table 3

Results of tests with multi-pair impinging jet non-directional spray on 120 cm (4 ft) fire

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ł	Test desig. No.	Nozzle desig- nation		Wind speed ft/sec	Extinc+ tion time sec.	Temp. in oil at extinction	Maximum radiation rdg. after spray applied cal cm-2 sec-1	Comments
	25	E .	50	4•70	63.8	130	0•0355	Few partial clearances 20-25 ⁸ ; small flame at
	26	E	50	4•70 .	29•8	125	0+0311	edge last 5-10 ⁸ . Flames burnt upwards against spray 1st 20 ⁸ ; clearance 24 ⁸ ; small
	27	E	50	5•10	61•8	141	0•0288	edge flame last 3-4s. Flame burnt upwards against spray most of test; clearance 52s; sudden almost complete 60s.
	28	E	100	12-15	35•0	115	n.d.	Steady reduction in flames; & surface clear 25 ⁸ ; & clear 28 ⁸ .
	29	E	100	11-15	36•7	n,d.	0-0197	Flame gradually reduced; burning upright when no wind; 5 clear 328.
\\ .	30	E	100	5•30	16.7	n.d.	n.d.	Flames veered gently E
	31	E	100	2•75	12•1	119	0.0332	during whole application, Flame veered during application, Clearance in 108.
	32	· E	100	7•7	47.2	88	0.0187	Small upsurge; upright for 20°; height 9 ft; burning at edge after 25°.
	33 .	E	100	1+60	24.6	140	0.0248	Veering S during initial stages; 3 clearance 10s gradually increasing
	34	Е	100	1-40	14•1	122	O• O4445	Veering before appli- cation; flame clearing 10 ⁸ leaving small patch of flame.
	35	B	100	2•25	29•1	128	0•0242	Slight upsurge; flame burnt upwards against spray. I clearance 25s leading to extinction.
	. 36 37	F	50 50	6.20 6.80	39.6	127	n.d. 0.0278	Burnt at edge after 28. Flame gradually decreasing for 23.; clearances increasing in size up to 33.; small flame left at edge till extinction.

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	Test desig. No.	i:ozzle desig- nation	Pressure lb/in. ²	Wind speed ft/sec	Extinc- tion time sec.	Temp. in oil at extinction oc	harmum radiation vdg. after spray applied cal cm ⁻² sec ⁻¹	Comments
	3 8	Ą	50	8•30	33.0	134	0•0317	Upsurge; flame burning vertically till 28s then rapid diminution till small edge flame
	3 9	I.	. 50	8•45	34•2	130	0+0213	last 2 or 3 ⁸ . Little upsurge; first clearance 19 ⁸ ; last 8-9 ⁸ small flame at
] ;	40	F	100	5•45	24-1	139	0•01 60 .	Upsurge; 1st clearance 108; flame covering
	41	F	. 100	11.10	46	104	0•0198	increasing till small
	42	F	100	12•15	65•1	131	0.0238	edge flame left. Flames burning upwards against spray; still 5 ft high at 40s; clearance of most of
-	43	, c	50	4.20	33.8	133	0.0177	surface at 60°. Upsurge; flame vertical but decreasing in height; 1st clearance 25°s
	44	G	50	5•20	,51 [†] • O	124	0•0141	reducing to small flame at edge. Flame blown horizontal by wind; decreasing in size rapidly; 1st clearance 185; small
	45	G	50	2.90	29•3	91	0+0180	flame at edge. Burning at edge last

Results of tests with multi-impinging jets directional sprays on 120 cm (4 ft) fire

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Test desig, No.	Nozzle desig- nation	Pressure lb/in.2	Wind speed ft/sec	tion	Temp. in oil at extinction oc	liaximum radiation rdg. after spray applied cal cm-2 sec-1	Comments
46	Н	. 25	6-00	> 240		0•0313	Flame height about 7 ft
47	Н	25	6.00	248•9	103	Ŧ	during test. Flames reaching 5 ft height; spray stopped
48 49	H H	25 25	6•50 6•00	42•3	116	0.0475 0.0515	at 2408; small*. Spray switched off 308.* Spray switched off at 158. No extinction.
50	H	25	5•70	46.2	124	0+0515	Spray off 308.*
_. 51	Ħ	50	9•25	4.4	102	Ŧ	Flame blown sideways when spray applied; flame flattened and went out.
52	н	50	7•75	6•0	143	Ŧ	Upsurge of flame; flattened; stayed flat;
53	H	50	7•5	4-8	152	0.0353	flame clearance 58. Upsurge; flattoned; extinction.
. 54	Н	50	11-15	<i>1</i> µ1.• 6	5 2	0.0464	Upsurge; clearances at 20 and 358; burnt round edge in last 108.
. 55	H	·50	9•2	26.8	66	O• O410	Clearance 15 ⁸ ; burnt at E edge till extinction.
56	Н	100	8•55	3•3	87	Ŧ	Large upsurge; flame blown flat; clearance at 2^{18}_{Σ} leaving small
57	H	100	4. 15	4•2	124	Ŧ	flame at edge. Large upsurge; flame blown flat; small
58	н	100	9•15	2•4	102	Ŧ	flame at odge. Large upsurge; flame blown flat; small flame at edge.
59	К	25	11•4	>240		0•0222	Flame maintained height of 8 ft during application.
60	К	50	6.20	13.0	143	0.0384	Pronounced upsurge; flame blown flat; 1st clearance 10s increasing in size.
61	K	50	6.30	15.6	154	0.0310	Flame flattened when spray applied. Normal upsurge; clearance at 3 ^S further clearance at 12 ^S .

^{*}Small flame at edge till extinction. *Greater than 0.055.

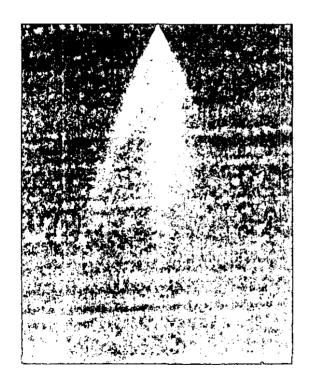
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Test desig. No.	Nozzle desig- nation	Pressure lb/in. ²	Wind apeed ft/sec	tion	Temp. M oil at extinction oc	max padulus affect short col	Comments
62	К.,	50	7•30	15.6	143	0•0132	Flame blown flat. 1st clearance 10s; flame
63	π	50	2.75	14.1	122	0.0253	diminished thereafter. Upsurge; burnt upwards against spray to height of 10 ft; flattened
6⁴	к	50	1.0	9.9	177	0.0211	108; clearance 138. Flattened 58; clearance 98.
65	K	50	2•0	28•4	114	0-0133	Flattened 208; clearance 238
66	K	50	2•80	20•7	126	0-0318	Flattened 108; clearance
67	х	50	2•80	22•3	151	0.0275	Flattened and burnt upwards twice; flattened 16°; clearance
68	к	50	6.0	15.5	130	0-0191	beginning 18s. Flame flattened 15s with
69	К	50	5•1	16.0	155	0+0181	olearance. Flattened 7 ⁸ ; burnt upwards 10 ⁸ ; flattened 14 ⁸ .
70	ĸ	50	5•0	31.7	14.9	0•0270	Flattened 20 ⁸ ; clearance 30 ⁸ .
71 72	K	50 50	5•9 6•8	30•1	135	0•0263 0•0193	Flame upwards into spray, decreasing in size; clearance 26 ⁸ leaving edge flame.
73	K	100	11.6	2+3	158	0-0363	Upsurge; flame appeared to be blown off vessel, leaving small flame at
74	К	100	.9.6	2•6	148	0•0552	edge, Upsurge; flame appeared to be blown off vessel, leaving small flame at
75 ·	K	100	9•6	2•8	165	0-0360	edge; much steam. Upsurge; flame burning to height of 6 ft at edge before extinction.
76	K	100	10-9	3• 5	162	0-0175	No upsurge; flame flattened; cleared, leaving edge fire.
77	K	100	10-0	3.5	197	0.0274	Large upsurgo; much steam; flame
73	K	100	8-4	5.5	138	0-0115	disappeared. Large upsurge; much steam; flame disappeared; last flame at edge.
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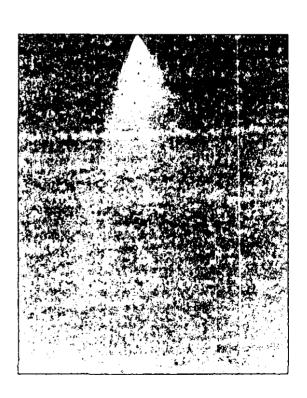
Results of wests on 90 cm (3 %t) fire

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Test desig. No.	Nozzle desig- nation	Pres- sure lb/in. ²	Spa- tial pat- tern	Rate of flow g cm ⁻² min-1	Height above nozzle ft	ind speed f't/sec	Ex- tinc- tion time sec.	Temp. in oil at ex- tinc- tion oC	Maximum radia- tion after spray applied cal cm-2 sec-1	Comments
90	В	50	} }.	{	8	8•8	5•6	54	Ж	Upsurge; clearance 38, edge flome 2 ft
91	В	50	} ;	- }	8	6•0	4•3	65	ж .	high. Large upourge; clearance; much steam.
`92	В	50	1.76	. } 4• 66(8	6•3	5•8	6 1 +	ž .	Large upsurge; centre clearance almost immedi- ately; flame
93	B	50	} ·	}	8	6•8	5	5 8	. H	at edge. Large upsurge; centre clearance almost immedi-
94	B.	50		\ \ \ \	8	4.1	6•5	n.d.	я	ately; flame at edge. Clearance 28 leaving small patch of non- luminous flame.
95	3	, 50	}	}	15	4•7	28•2	32	0.030	Upsurge; flattened; clearance 5 ⁸ ; thereafter
9 6	В	50	\		15	4•0	32•3	46	0-415	flame round edge. Upsurge; flames flattened burning close to surface; clearance 105, flashed round
•			\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	2•99			,	•		edge and over whole surface several times between 15 and 25°. Edge fire
97	В	50	}		15	5-4	29•4	50	0.0385	after 25 ³ . Upsurge; flames flattened; 1st clearance 9 ⁸ , flash round edges 9-17 ⁸ ; edge fire getting smaller.









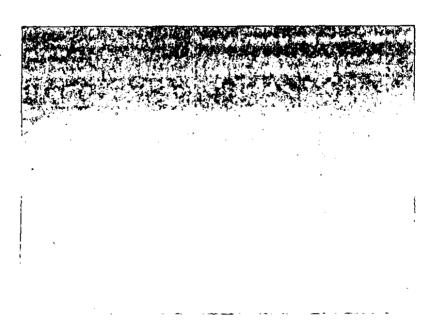
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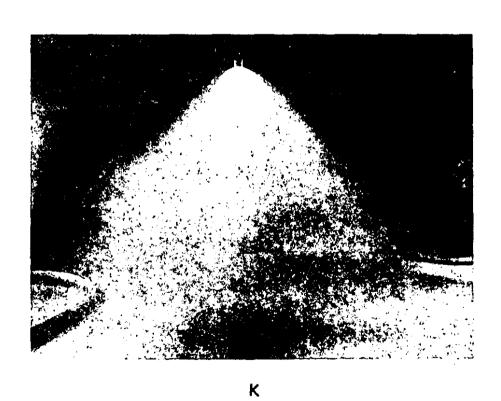
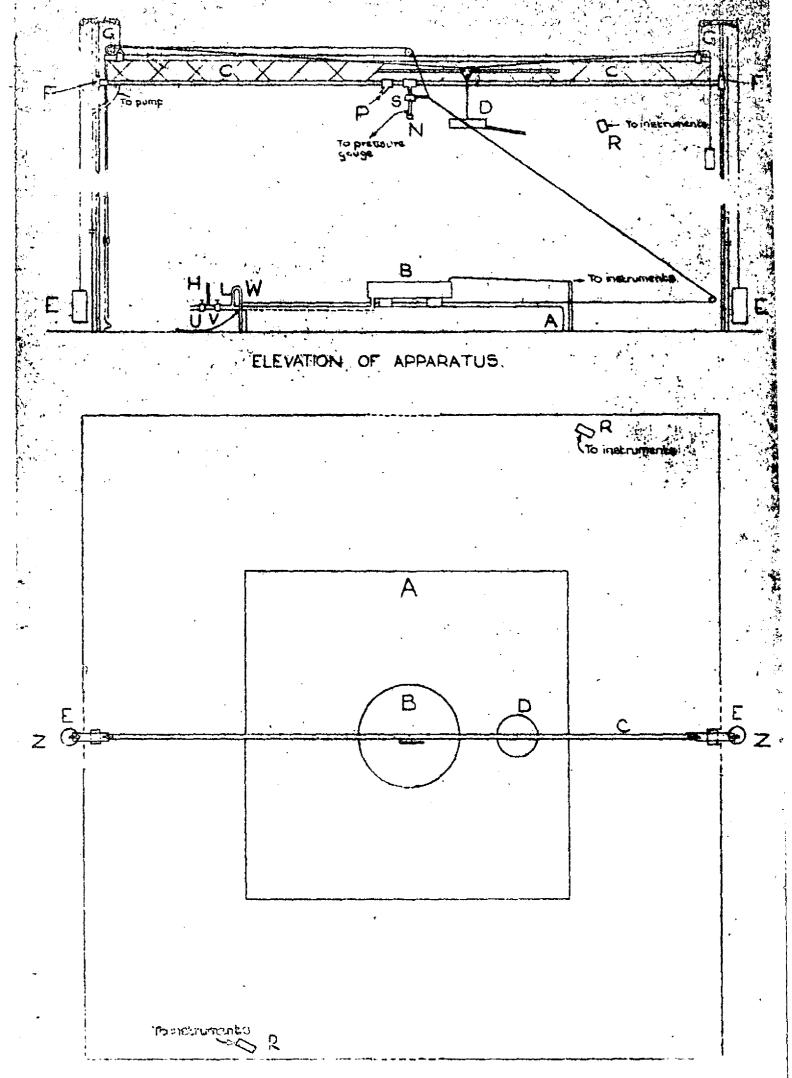
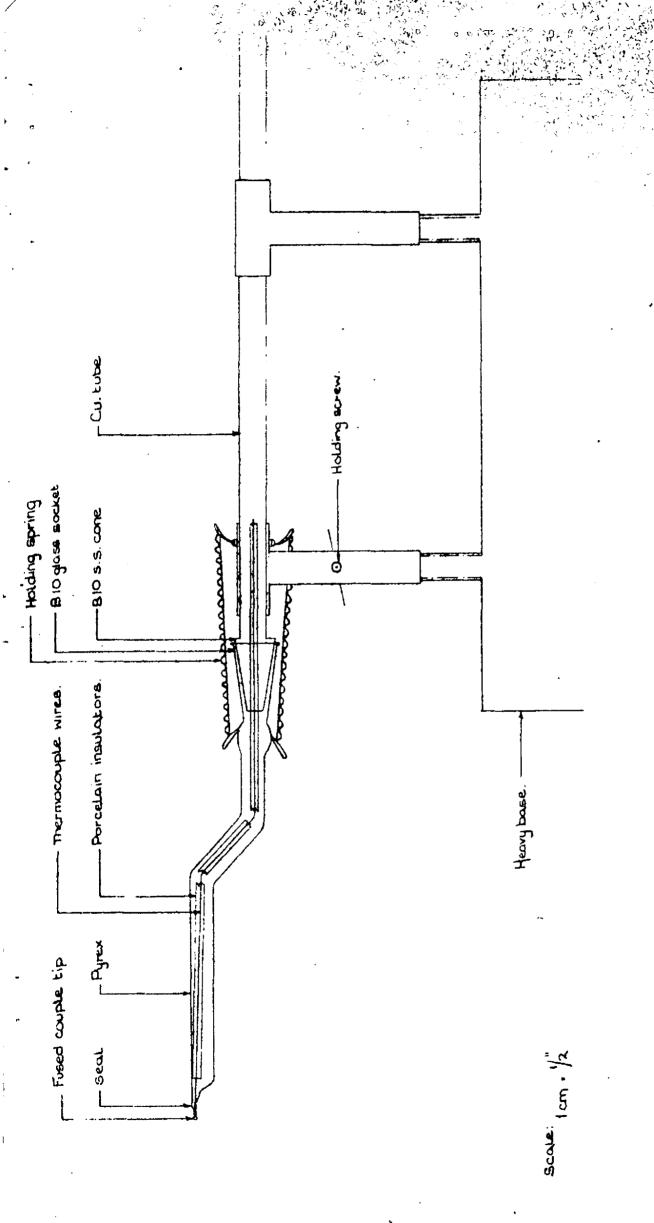


PLATE.3. DIREC ... MULTI-IMPINGING
JET SPRAYS



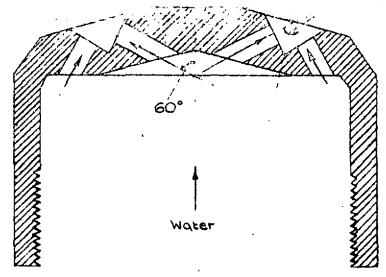
FILAN MEW OF APPARATUS.



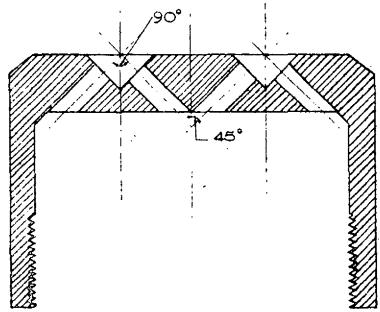
DESIGN OF THERMOCOUPLE

19 30m

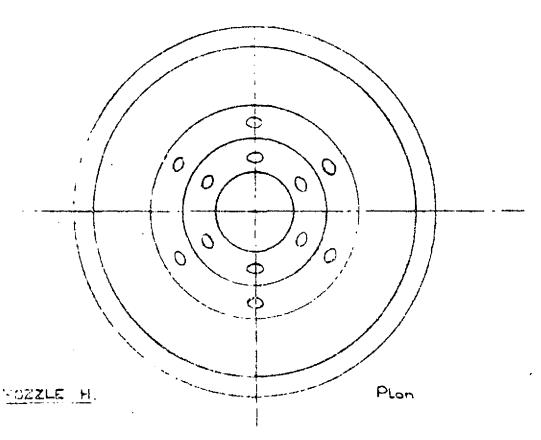
F1G. 2.



NOZZLE K. IMPINGING JET: WIDE CONE (Sectional Elevation.)



NOZZLE H. IMPINGING JET: NARROW CONE (Sectional Elevation).



SKETCH OF NOZZLES H AND K!

and they then

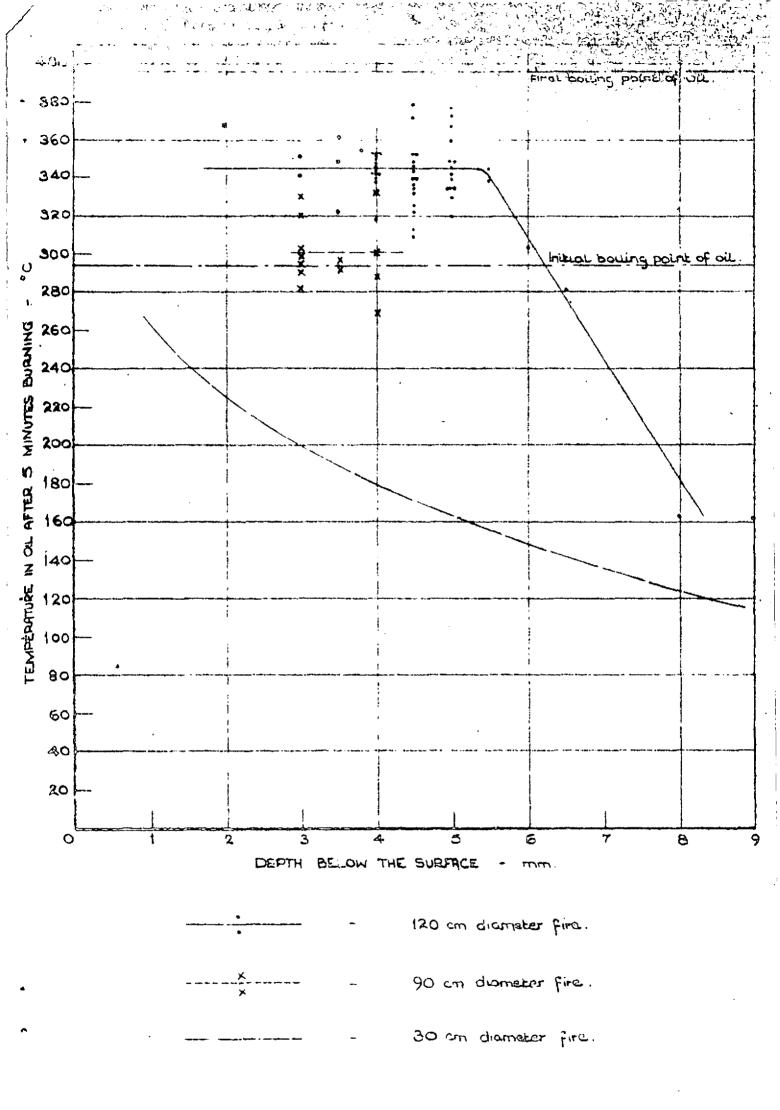


FIGURE TEMPERATURE DISTRIBUTION BELOW
THE TURK ACE OF BURNING

MANAYAYER OIL

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