

# Behavior of the Reverse Flow in Front of the Leading Flame Edge Spreading over Fuel-Soaked Sand in an Air Stream

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## ABSTRACT

The behavior of the reverse flow in front of the leading flame edge spreading over kerosene-soaked sand in an air stream has been examined using a few flow visualization techniques, and the role of the reverse flow in the flame spread is discussed. In a wide range of the free stream velocities  $U$  from 30 to 210 cm/s, a stable reverse flow region in front of the leading flame edge was observed clearly, and its horizontal dimension was found to be almost independent of  $U$ . As  $U$  increases, the velocity of the reverse flow increases. The reverse flow takes an important role in the stable flame spread in an opposed air stream, although it has no appreciable effect on the flame spread rate. The reverse flow provides a slow gas stream region, through which gasified fuel as well as heat from the reaction zone would be transferred in the upstream direction.

KEYWORDS: Liquid combustion, porous solid, flame spread, reverse flow, heat and mass transfer.

## INTRODUCTION

For the prediction of the fire growth over porous materials soaked with spilled combustible liquids, knowledge of the flame spread mechanisms over porous solids soaked with combustible liquids seems to be indispensable. However, there are very few available data on the flame spread over combustible porous solids (1)-(4), although the flame spread over single component liquid or solid combustibles has been examined in a number of previous studies (5),(6). In a few previous studies, the flame spread over crude oil sludge has been examined (7),(8). Since the crude oil sludge is a nonfluid multicomponent combustible with volatile components, the results of those studies can be useful for understanding the flame spread mechanisms over porous solids soaked with combustible liq-

uids. Nevertheless, insufficient information is given on the dependence of flame spread on solid or combustible liquid characteristics.

Most of the studies on the flame spread over the surface of combustible liquids or solids have concerned with the phenomena in a quiescent atmosphere. However, most actual fires have occurred in windy conditions which must significantly affect the flame behavior (9),(10). Therefore, knowledge of the flame spread in an air stream is necessary for the hazard assessment of actual fires.

In our previous study (10), the flame spread over kerosene-soaked sand in an opposed air stream has been examined to explore the effects of the air stream on the flame spread mechanisms. It was pointed out that the stability of the leading flame edge associated with the aerodynamic structure near leading flame edge is necessary for stable flame spread in an opposed air stream. However, the aerodynamic structure revealed in this study is insufficient for a discussion of the process of heat transfer and behavior of gasified fuel, both of which are closely related to the flame spread mechanisms.

In the present study, therefore, in order to explore the flame spread mechanisms to a further extent, the behavior of the reverse flow in front of the leading flame edge spreading over kerosene-soaked sand in an air stream has been examined in detail using a few flow visualization techniques, and the role of the reverse flow in the flame spread is discussed.

#### EXPERIMENTAL

A schematic diagram of the experimental apparatus is shown in Fig. 1. A tray of 60 cm long, 12 cm wide, and 1 cm deep was used for the flame spread experiments. The tray was placed in a temperature control bath and a flat plate was set to be flush with the tray brim, where the distance from the leading edge of the flat plate to the brim of the tray was 30 cm. The tray with the flat plate was set up in the test section of a wind

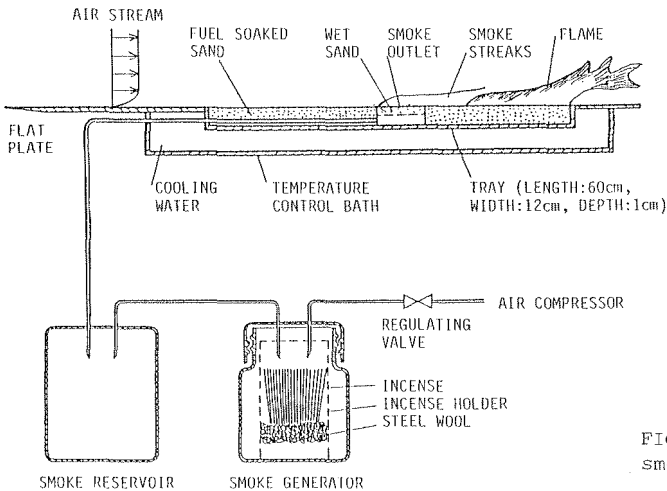


FIGURE 1. Tray and smoke feeding systems.

tunnel with a 60 cm x 45 cm outlet, where the air stream was uniform and its turbulence intensity was less than 1 % (10).

In the present experiments, the sand soaked with kerosene at a sub-flash temperature was used as a representative example of combustible porous solids. In general, aspects of the flame spread over a porous solid soaked with combustible liquid may be considered to depend largely on the properties of the porous solid. However, only a little difference could be found in the characteristics of flame spread over decane-soaked glass and lead bead layers in the range of bead diameter less than 0.2 cm (4). Therefore, it is expected that the flame spread in an actual case can be interpreted on the basis of the results obtained in the present study using fine sand. The sand was sieved with 60-mesh and 100-mesh screens, and the mean grain size was 0.022 cm. The density of the sand grains was 2.68 g/cm<sup>3</sup> and the pore volume of the sand was about 0.32 cm<sup>3</sup>/g (46 vol.%). Kerosene (flash point: about 50 °C) was supplied to fill the pore volume of the sand.

As the velocity distribution of the air stream over the surface of the fuel soaked sand must be closely related to the mode of flame spread, profiles of the mean velocity and turbulence intensity across the boundary layer over the sand surface were examined in our previous study (10). In the representative cases when the free stream velocities  $U$  were 30, 70, 130, and 210 cm/s, characteristics of the boundary layers at a representative point, where the distance  $x$  along the sand surface from the leading edge of the flat plate was 80 cm, are shown in Table 1. Since the boundary layers were formed on the rough surface and the turbulence intensity of the free stream was about 3 %, the characteristics in the transition region appeared even for small Reynolds number.

The tray was filled with the kerosene-soaked sand and its surface was flattened with a trowel. The initial sand temperature  $T_i$  was controlled to a predetermined value by adjusting the bath temperature. The sand was ignited near the downstream end of the tray by burning a cotton string soaked with kerosene.

The flow field in front of the spreading flame was visualized by feeding incense smoke from the upstream sand surface into the boundary layer of the air stream as shown in Fig. 1. The smoke generated in the smoke generator was supplied to the smoke feeder installed in the middle of the tray and fed into the boundary layer through slightly wet sand on a mesh. The behavior of the spreading flame and the smoke streaks were examined from photographs taken with a motor-driven 35 mm camera (speed: 4 frames/s) or a high speed video camera (speed: 200 frames/s, exposure: 1/2500 s). The smoke streaks were illuminated using a high pressure mercury vapor lamp of 250 W.

$U$ , cm/s	Re	$\delta$ , cm	$\delta^*$ , cm
30	$1.6 \times 10^4$	2.4	0.48
70	$3.6 \times 10^4$	2.0	0.36
130	$6.8 \times 10^4$	1.8	0.32
210	$1.1 \times 10^5$	1.5	0.26

TABLE 1. Characteristics of the boundary layers at a representative point  $x=80$  cm for typical free stream velocities. Re: Reynolds number based on  $x$  and  $U$ ,  $\delta$ : boundary layer thickness,  $\delta^*$ : displacement thickness.

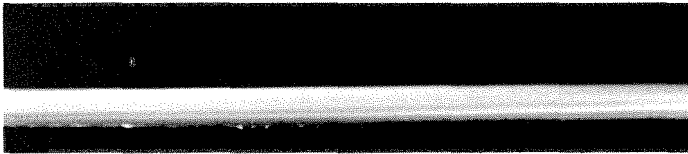
The aspects of the reverse flow in front of the leading flame edge could be recorded on schlieren photographs, which were taken using a schlieren system composed of a stroboscope, two concave mirrors of 10 cm in diameter (focal length:100 cm), a knife edge, and a motor-driven 35 mm camera or a high speed video camera.

## RESULTS AND DISCUSSION

### Aspects of reverse flow region

After ignition near the downstream end of the tray, a blue leading flame edge followed by a luminous yellow zone is observed to move in an opposed air stream. The flame size in the longitudinal direction (air stream direction) increases as the flame spreads over the sand surface. However, no appreciable changes in the aspects near the leading flame edge can be observed during its spread. As the free stream velocity  $U$  increases, the flame near its leading edge approaches the sand surface and the configuration of the flame far from its leading edge becomes wavy. Except for unstable spread, the flame spreads at an almost constant rate. The variations of the flame spread rate  $V_f$  with  $U$  were examined previously for typical initial temperatures  $T_1$  of kerosene-soaked sand (10).

A reverse flow region was found to be formed on the sand surface in front of the leading flame edge. The existence of the reverse flow region could be confirmed by observing the flow field visualized with naturally generated vapor mist in front of the leading flame edge at a higher free



(a) Smoke streaks before flame spread starts.



(b) Smoke streaks and leading flame edge ( $t=0$ ).



(c) Smoke streaks and leading flame edge ( $t=0.25$  s).

0 1 cm

FIGURE 2. Photographs of smoke streaks and the leading flame edge for a typical free stream velocity.  $t$ : time after the state shown in (b) was taken.  $U=70$  cm/s,  $x=80$  cm,  $T_1=20$  °C, exposure: 1/125 s.

stream velocity. In order to examine the aspects of the reverse flow region, the flow field ahead of the spreading flame was visualized by feeding smoke into the boundary layer on the sand surface. Typical photographs (original:color prints) of smoke streaks with and without spreading flame are shown in Fig. 2. Photograph (a) indicates smoke streaks on the sand surface before the flame spread starts. It is found that air in the boundary layer flows along the sand surface. Photographs (b) and (c) indicate formation of a reverse flow in front of the leading flame edge. In this case, the leading flame edge was at  $x=80$  cm, where  $x$  is the horizontal distance from the leading edge of the flat plate to that of the spreading flame. The region where smoke streaks vanish, probably due to smoke particle vaporization, was assumed to correspond to the temperature increasing region near the flame zone.

A stable reverse flow region was observed clearly in the wide range of  $U$  from 30 to 210 cm/s and the aspects of the reverse flow region were examined. Typical photographs of smoke streaks with a spreading flame and the illustrations representing the phenomena inferred from the photographs are shown in Fig. 3. As the free stream velocity increases, the flame just behind the leading edge approaches the sand surface and the vertical distance from the sand surface to top edge of the reverse

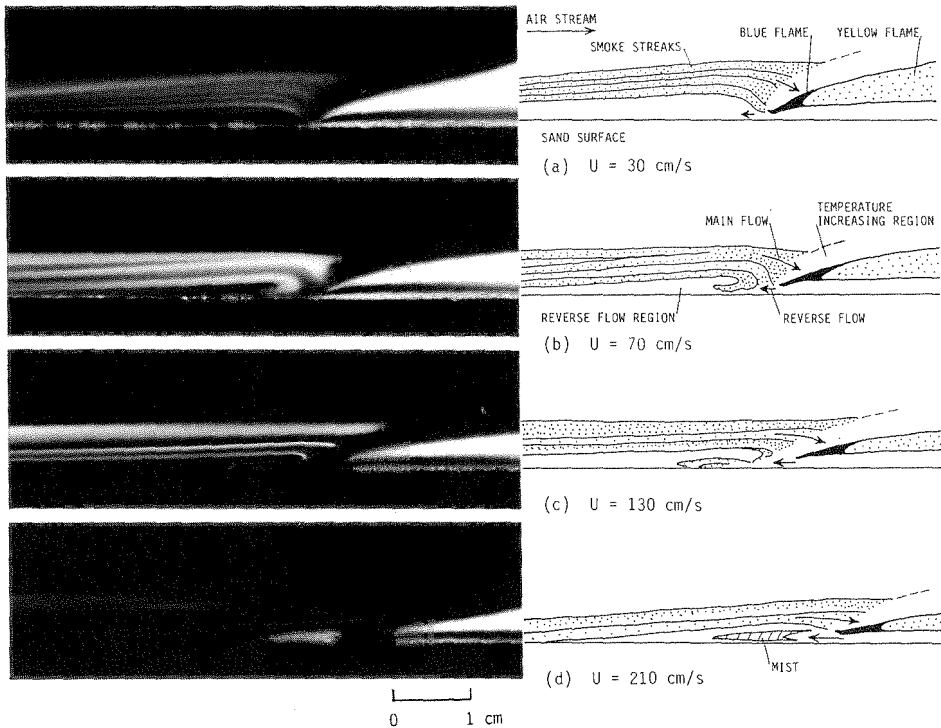


FIGURE 3. Photographs of smoke streaks and the leading flame edge for typical free stream velocities, and illustrations of the phenomena.  $x=80$  cm,  $T_i=20$  °C, exposure: 1/125 s.

flow region decreases. For a higher free stream velocity, details of the reverse flow are seen to be visualized with the mist that generates in front of the leading flame edge (see Fig. 3 (d)). In the range of larger values of  $U$ , smoke streaks become obscure, although the existence of the reverse flow could be confirmed. The movements of smoke streaks and a generated mist were examined in detail by analyzing high speed video images. It can be supposed that a certain amount of fuel vapor generated from the sand surface beneath a higher temperature region is transferred by the reverse flow to a lower temperature region ahead of the leading flame edge. Soon after arriving at the lower temperature region, the gas mixture is chilled and mist appears. The mist moves far from the leading flame edge, then diffuses outside of the reverse flow region. Similar mist behavior is observed repeatedly. Based on the mist behavior, the velocity of the reverse flow induced in the thin gas layer on the sand surface was inferred to be about 6 cm/s in the case  $U=210$  cm/s.

The horizontal distance  $L$  from the leading flame edge to the separation point and the vertical distance  $H$  from the sand surface to top edge of the reverse flow region were defined as the representative dimensions of the reverse flow region. Because it is difficult to measure  $L$  and  $H$  definitely, these values were examined repeatedly. Figure 4 shows the relations between these dimensions and  $U$  at a representative location on the tray. It can be seen on an average that  $L$  is almost independent of  $U$  and  $H$  decreases with increase in  $U$ . The variation of  $H$  with  $U$  is found to be similar to that of the displacement thickness  $\delta^*$ , as  $\delta^*$  is a representative value to indicate the low velocity layer on the sand surface where the reverse flow region can be formed. As  $U$  increases, the flame approaches the sand surface and the rate of heat transfer increases to keep the horizontal dimension of the reverse flow region. It is inferred that the reverse flow is induced by the thermal expansion of gas due to combustion at the leading flame edge and the evaporation of liquid fuel caused by the heat transferred to the condensed phase near the leading flame edge. The latter phenomenon is considered to be effective for the formation of a stable reverse flow region even at a high free stream velocity.

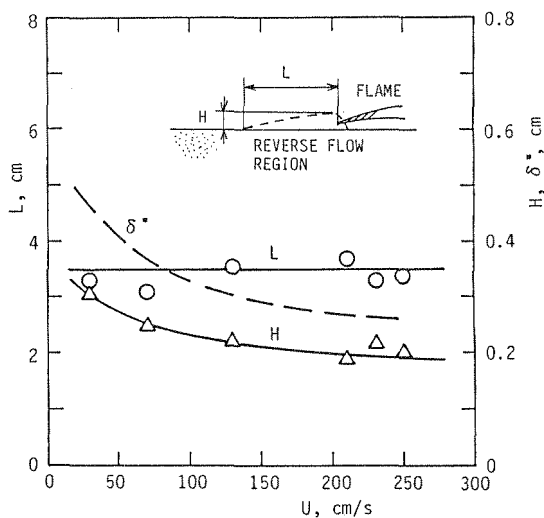


FIGURE 4. Relations between dimensions of the reverse flow region and free stream velocity.  $\delta^*$ : displacement thickness of the boundary layer without flame.  $x=80$  cm,  $T_i=20$  °C.

Behavior of reverse flow

In order to explore the behavior of the reverse flow, schlieren photographs of the leading flame edge were taken. Figure 5 shows a typical schlieren photograph and an illustration of the phenomena, where representative positions for indicating the behavior of the leading flame edge are shown. Although the flame is not seen clearly on the schlieren photograph, a temperature increasing region near flame zone can be observed clearly, the boundary of which is found to correspond to that where smoke streaks vanish (Figs. 2 and 3). When the free stream was higher than 150 cm/s, the schlieren image of the reverse flow could be observed on the sand surface in front of the leading edge of the temperature increasing region as seen in Fig. 5 (b). The behavior of the reverse flow was observed continuously by schlieren photography using a high speed video camera. Figure 6 shows position-time diagrams representing the behavior of the reverse flow and the leading flame edge at a high free stream velocity. The position X3 of the leading flame edge is found to move slowly at a mean velocity of 0.026 cm/s with slight fluctuations of 1.1 Hz. It can be seen that the reverse flow is formed continuously although the position X1 of its leading edge fluctuates largely at nearly the same frequency as the leading flame edge. The mean distance from the leading flame edge to the leading edge of the reverse flow is about 1.5 cm, which is about a half the dimension L measured based on the behavior of smoke streaks (Fig. 4). Since the shear flow between the reverse flow along the sand surface and the main air flow outside of the reverse flow region becomes intense as the free stream velocity increases, the flow field near the leading flame edge becomes unstable and the leading flame edge fluctuates largely at a free stream velocity larger than 250 cm/s.

The velocity of the reverse flow induced in the thin gas layer on the sand surface was inferred from the behavior of smoke streaks, vapor mist, or schlieren image. The variation of the reverse flow velocity  $V_r$  with  $U$

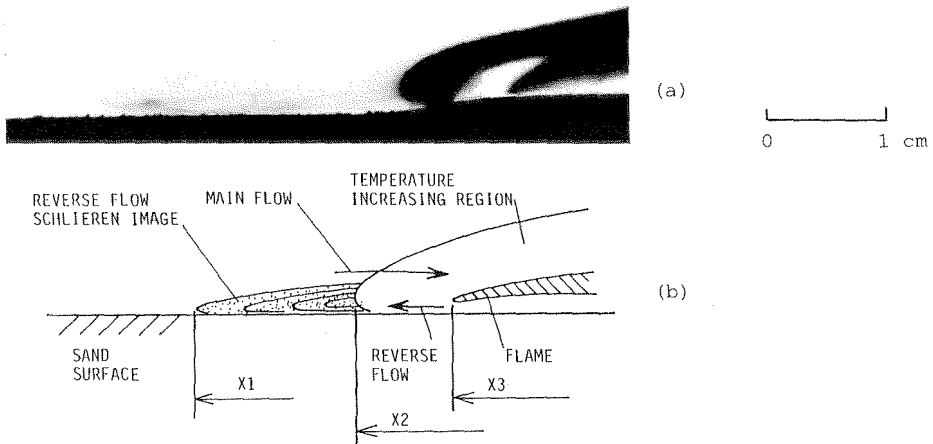


FIGURE 5. A typical schlieren photograph ( $U=210$  cm/s,  $x=80$  cm,  $T_1=20$  °C) and an illustration of the phenomena, where representative positions X1, X2 and X3 are defined for indicating the behavior of the leading flame edge.

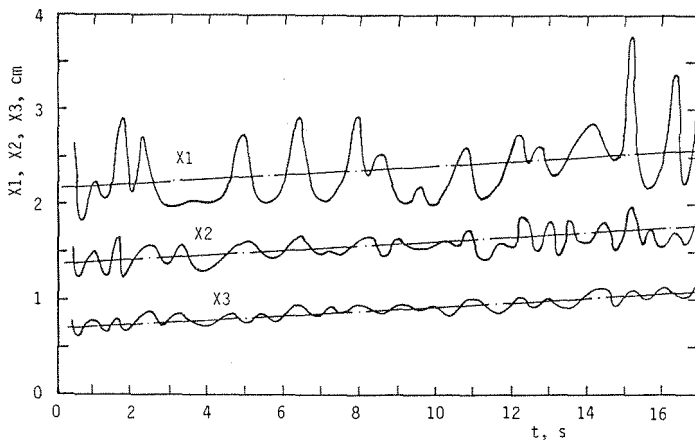


FIGURE 6. Position-time diagrams representing the behavior of the reverse flow and the leading flame edge.  $U=210$  cm/s,  $x=80$  cm,  $T_i=20$  °C.

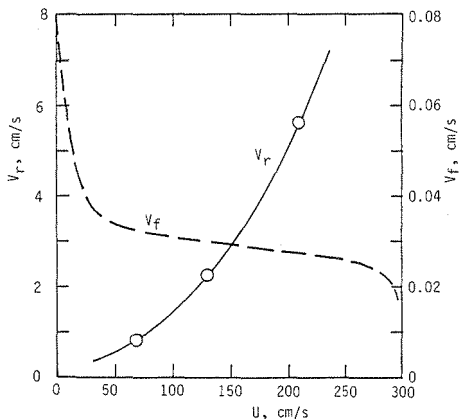


FIGURE 7. Variations of the reverse flow velocity and the flame spread rate with the free stream velocity.  $T_i=20$  °C, the reverse flow velocity was measured at  $x=80$  cm.

is shown in Fig. 7 together with that of the flame spread rate  $V_f$ . As  $U$  increases,  $V_r$  increases. This reverse flow increase seems effective to keep the horizontal dimension of the reverse flow region even in a higher free stream. Since the stable reverse flow region is formed in a wide range of  $U$ , the flame can spread in the opposed air stream at a nearly constant speed independent of the reverse flow velocity. These facts imply that the reverse flow has no appreciable effect on the flame spread rate, although it is effective to form a stable reverse flow region which is necessary for the flame stabilization in the air stream. When 10 vol.% of n-hexane was added to kerosene, the flame spread rate  $V_f$  increased about 20 % for the same free stream velocity (210 cm/s) and no appreciable change in the behavior of the reverse flow could be observed. This fact also implies that the reverse flow has no appreciable effect on the flame spread rate. Since the behavior of the reverse flow scarcely changes in these cases, the vapor supply rate near the leading flame edge can be assumed to depend mainly on the fraction of the volatile



components in fuel soaked sand. Thus, the flame spread rate increases with the addition of n-hexane.

#### Role of reverse flow

For the flame spread over solids soaked with combustible liquids at sub-flash temperatures, two important processes should be necessary, which are similar to those for the flame spread over combustible solids or liquids at sub-flash temperatures. One is preheating of the combustible material ahead of the leading flame edge and the other is stabilization of the leading flame edge. The reverse flow accompanied a gas flow along the sand surface from the hot leading flame edge. Although the main mode of heat transfer for the flame spread can be inferred to be conduction or convection near the leading flame edge, the gas flow along the sand surface must assist the heat transfer to the unburned region to continue the flame spread. It is obvious that a slow gas stream region is necessary for the stabilization of a diffusion flame established over a flat plate. The reverse flow provides this slow gas stream region, through which gasified molecules as well as heat from the flame reaction zone would be transferred in the upstream direction and the leading flame edge could be stabilized. Thus, it is inferred that the reverse flow takes an important role in the stable flame spread in an opposed air stream, although it has no appreciable effect on the flame spread rate in the limit of present experiments.

The mass transfer caused by the reverse flow in the region in front of the leading flame edge seems to be effective for increasing the flame spread rate or stabilizing the leading flame edge. Vaporized fuel gas in front of the leading flame edge can be inferred to mix with the ambient gas and to flow into the flame reaction zone. If the concentration of the fuel gas were enough for flame propagation, the flame would propagate upstream. Therefore, the concentration in front of the leading flame edge must be low although the reverse flow can be assumed to be to some extent effective in increasing the number of molecules at the flame reaction zone per unit time.

#### CONCLUSIONS

The behavior of the reverse flow in front of the leading flame edge spreading over kerosene-soaked sand in an air stream has been examined using a few flow visualization techniques, and the role of the reverse flow in the flame spread is discussed.

In a wide range of the free stream velocities  $U$  from 30 to 210 cm/s, a stable reverse flow region in front of the leading flame edge was observed clearly by smoke behavior, and its horizontal dimension  $L$  was found to be almost independent of  $U$ . Details of the reverse flow were visualized with a mist that generates in front of the leading flame edge. It is inferred that the reverse flow is induced by the thermal expansion of gas due to combustion at the leading flame edge and the evaporation of liquid fuel near the leading flame edge.

When  $U$  is larger than 150 cm/s, the schlieren image of the reverse flow can be observed, which represents distinctively the behavior of the reverse flow. It is seen that the reverse flow is formed continuously

although its leading edge fluctuates largely at the same frequency (about 1.1 Hz) as that of the leading flame edge.

As  $U$  increases, the reverse flow velocity  $V_r$  increases. The reverse flow is found to take an important role in the stable flame spread in an opposed air stream, although it has no appreciable effect on the flame spread rate in the limit of present experiments.

The reverse flow provides a slow gas stream region, which is necessary for the stabilization of a diffusion flame, through which gasified fuel molecules as well as heat from the reaction zone would be transferred in the upstream direction. However, the gasified fuel concentration in front of the reading flame edge must be low although the reverse flow can be assumed to be to some extent effective in increasing the number of molecules at the flame reaction zone per unit time.

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