CO/CO₂ Ratios in Fire

YOSHIO TSUCHIYA

Institute for Research in Construction, National Research Council of Canada, Building M-59, Montreal Rd., Ottawa, Ontario, Canada K1A OR6

ABSTRACT

The CO/CO₂ mol ratio has been used to estimate CO generation for hazard assessment in some room fire models. For better estimation of CO, more detailed usage of the CO/CO₂ ratio and more experimental data on their values seem required. CO/CO₂ mol ratios in the literature, measured using small-scale apparatuses and in large-scale experiments, were reviewed. The ratios for different materials at different fire conditions were experimentally measured using an oxygen depletion OSU apparatus and cone calorimeter. CO/CO₂ mol ratios depended on fuel types and fire conditions, but for a type of fuel in one mode of combustion, the ratio was fairly stable. It is suggested to apply different CO/CO₂ values to each fuel block for each stage of combustion in a fire modelling to estimate the CO generation.

KEYWORDS: CO/CO₂ mol ratio, CO generation, small-scale tests, cone calorimeter, OSU apparatus, pyrolysis, flaming, glowing

INTRODUCTION

Generation of CO is the most significant factor for toxicity hazard assessment in building fires and is estimated as a time dependent variable in several computerized room fire models. As a basis for calculating CO generation, several models simply use constant values of CO conversion ratio[1,2,3] or constant values of CO/CO₂ ratio (or inverse)[4,5]. In the latter, multiplying the rate of generation of CO₂, which is calculated from mass loss rate, the rate of generation of CO is obtained. One of the latest models[6] alternatively requires, as one of options, CO/CO₂ ratio as a time dependent variable supplied by the user of the model. In either case, more CO/CO₂ data are desirable for better estimation of CO generation. The CO/CO₂ ratio is relatively steady in one mode of combustion of a fuel. This is an advantage of using CO/CO₂ ratio for CO estimation. In this paper, applications of CO/CO₂ ratios for each fuel at different stages of combustion in hazard assessment is discussed. CO/CO₂ data

for such application can be produced by small-scale experiments with well defined fire conditions. CO/CO₂ data in the literature are reviewed for the purpose. New experimental data are produced using a cone calorimeter in order to fill the deficiency of existing data.

BACKGROUND

The relationship between carbon dioxide/carbon monoxide ratio (CO₂/CO) and oxygen concentration in fire was used to describe complex processes occurring during fire by Woolley and Fardel[7]. The method was adopted and expanded to classify various fires by ISO/TC92/SC3[8]. Recently, more authors prefer to report CO/CO₂ instead of its inverse. In a graphic presentation of data for high CO, which is important for hazard assessment, CO₂/CO show poor graphic resolution. Also in relating to toxicity hazard, CO/CO₂ is about proportional to the hazard while CO₂/CO is inversely proportional. In this paper, CO to CO₂ mol ratios are reported and expressed as CO/CO₂ unless otherwise stated. Whenever data in other expressions are referenced they have been recalculated to CO/CO₂ mol ratios throughout the paper for consistency. Some such data obtained from the literature are shown in Table 1[9-20].

TABLE 1 CO/CO₂ in small-scale tests

Apparatus	Fuel	Mode	CO/CO2	Reference
NIBS Test	6 materials	Flaming	0.047±0.017	Hirschler[9]
NBS Cup	Douglas fir	Flaming	0.092	Purser[10]
DIN Tube	Fibres	Flaming and non-flaming	0.17 - 0.6	Kallonen[11]
DIN Tube	Wood	Flaming and non-flaming	0.01 - 0.6	Prager[12]
Heated tube	PU	Pyrolysis	2.8, 18	Woolley & Wadley[13]
HRR apparatus	Various	Combustion	0.004-0.11	Tewarson[14]
Cone calorimeter	Various	Combustion	0.007- 0.05	Paul[15]
OSU apparatus	Plywood	Flaming and non-flaming	0.01 - 0.53	Tsuchiya, Mathieu[16]
UPITT	4 materials	Combustion	0.05 - 0.4	Grand[17]
Small chamber	4 liquids	Combustion	0.05 - 0.5	Morikawa[18]
Small chamber	Methano1	Combustion	0.09 - 0.9	Kim et al[19]
Fluidized bed	Peat	Pyrolysis	0.2 - 4	Arpiainen,Lappi[20]

Hirschler[9] stated that small scale tests yield too little CO and could not predict CO yields ($\rm CO/\rm CO_2$ also) in full-scale fires. He referenced NBS Cup furnace and NIBS test, both of which generated small $\rm CO/\rm CO_2$ values. DIN tube method yields large $\rm CO/\rm CO_2$ values but he does not think that it represents any stage of real fire.

Prager and others[12] modified the DIN procedure by increasing air flow rate up to threefold and showed that DIN tube method can simulate both smouldering and flaming fires. Purser stated that existing small scale test protocols do not cover the range of conditions found in full-scale fires, however, non-flaming condition is replicated by a number of small-scale test methods, and well-ventilated fire is replicated by NBS Cup[10]. He recommends the DIN tube method with modified protocols to simulate all types of fire.

In Woolley and Wadley's study[13], flexible polyurethane foams were pyrolysed in a heated tube. The highest CO/CO₂ values were 2.8 for a polyester foam and 18 for a polyether foam. Pyrolysis of oxygen containing polymers could yield high CO/CO₂ values because oxygen atoms in molecules may be insufficient to oxidize carbon atoms to CO₂.

Grand[17] used a modified University of Pittsburgh Toxicity Test apparatus. Four materials were tested at two levels of heating rate and three levels of air flow rate. Effects of these experimental conditions on $\rm CO/CO_2$ ratios were not obvious except for douglas fir which flamed at the higher heating rate but did not at the lower heating rate. These results may suggest that the $\rm CO/CO_2$ value varies abruptly, rather than smoothly, with the mode of combustion.

In large scale fire experiments, CO/CO_2 ratios are reported or can be calculated from CO and CO_2 data. Some studies in the literature are listed in Table 2[21-27]. CO/CO_2 ratios can be related to air/fuel equivalence ratio or O_2 concentrations as in Table 2. Usually CO/CO_2 values increase by decreasing O_2 concentration.

TABLE 2 CO/CO₂ in large-scale tests

Fire Type	Fue1	CO/CO ₂	028	Reference
18 room fires 37 room fires 16 room fires Low-vent. fire A room fire A room fire	Fibreboard cribs Wood cribs Cribs, panels etc Wood Wood, low & high ventilation	0.35±0.19 .0.03-0.63 0.36 0.13	19.5-3 3.6 0.01 4, 9	Gross, Robertson[21] Tewarson[22] Budnick[23] Woolley & Fardel[7] Portier et al[6] Purser[10]
A room fire 1/2 scale house Dormitory room Two bldg.fires	PU Fuel oil Furniture	0.07 0.01-0.037 0.05 0.33, 0.53	5.8 14-12 9-6 3.1, 2.8	Alpert et al[24] Kaya & Itaya[25] Kim[26] Morikawa et al[27]

EXPERIMENTAL MEASUREMENTS OF CO/CO₂

In reviewing data in the literature, it seemed necessary to measure CO/CO₂ values with clear ideas of which mode of fire is represented by the experimental conditions. Some of the data in the literature are averaged values in more than one modes of combustion. For some charforming polymers, CO/CO₂ values vary several hundred-fold by the mode of combustion as shown later. Averaged data for such materials did not seem useful for the present purpose. Values of CO/CO₂ in combustion of various fuels at different conditions of combustion were measured using a cone calorimeter. In the method, incident heat flux on the surface of a specimen can be defined. The author and a coworker previously measured CO generation from wood using an OSU apparatus under depleted O₂ atmosphere[16]. CO/CO₂ have been calculated from the previous experimental data. In the OSU apparatus, surface incident heat flux can be defined as in the cone calorimeter. DIN apparatus was not preferred mainly because of the restricted combustion in the narrow tube and also temperature instead of heat flux is defined in the procedures.

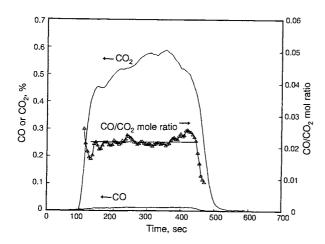


FIGURE 1 CO/CO₂ mol ratios in combustion of non-charforming polypropylene

TABLE 3 CO/CO₂ in combustion of liquids and non-charforming plastics

	kW/m²	CO/CO ₂
Methanol	5	0.0002
Ethanol	5	0.0004
i-Propanol	5	0.0020
s-Butanol	5	0.0025
n-Hexane	5	0.013
n-Heptane	5	0.010
Benzene	5	0.065
Xylene	5	0.056
Ethyleneglycol	30	0.0006
Polyethyleneoxide	: 30	0.0007
PMMA	30	0.0056
PMMA	50	0.0063
Polypropylene	30	0.024
Polypropylene	50	0.025
Polystyrene	25	0.046
Polystyrene	40	0.051
ABS	30	0.056
ABS	50	0.055

CO/CO₂ in Combustion of Liquids and Non-charforming Plastics

Concentrations of CO and CO_2 were measured during combustion under normal air in the cone calorimeter. In this condition, values of $\mathrm{CO/CO}_2$ were almost constant during the major part of combustion for each fuel. An example on polypropylene is shown in Fig. 1. Results for various materials are summarized in Table 3. $\mathrm{CO/CO}_2$ depended on the chemical

composition of fuel. Alcohols and oxygen containing fuels had low CO/CO₂. Hydrocarbons had higher CO/CO₂ especially aromatics. Non-charforming polymers get molten surface and the melt behaves as liquid in combustion. Incident heat flux did not have significant effect on CO/CO₂ of non-charforming polymers. Under oxygen depleted conditions available experimental data on CO/CO₂ ratios are limited. By decreasing oxygen supplies, CO/CO₂ increased in Morikawa[18] and Kim and others[19] studies in which liquids were burnt in small chambers with varying levels of oxygen supply.

CO/CO2 of Wood Combustion

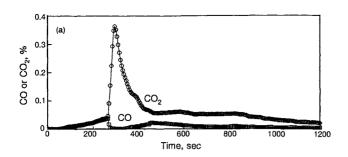
Fig. 2 (a) and (b) show CO, CO_2 and CO/CO_2 of combustion of 6 mm plywood in a cone calorimeter under 40 kW/m² incident heat flux. The CO/CO_2 varied in three phases during combustion. The 1st stage is pre-flaming pyrolysis, in which, the rate of generation of CO and CO_2 steadily increased by time. The rate of CO generation was the highest among the all three phases and also CO/CO_2 was the highest and nearly unity. The 2nd stage is flaming. As soon as the wood specimen ignited, CO/CO_2 rapidly fell to the lowest value of 0.002. The 3rd stage is char combustion or glowing, in which CO/CO_2 value was about 0.2. There was 500 fold difference in CO/CO_2 values at different stages in combustion of wood (one of charforming polymers).

These three stages in combustion of plywood were further examined in repeated experiments on 6 mm and 12 mm plywood under heat fluxes from 20 to 60 kW/m². The effect of specimen thickness or incident heat flux levels was not significant. The results are presented in Fig. 3. Means of CO/CO₂ in each of the three stages were calculated and the results are presented in Table 4. Other charforming polymers also had these three stages of combustion.

TABLE 4 CO/CO2 in combustion of wood

Mode	kW/m ²	CO/CO ₂	
Pyrolysis Glowing Flaming	20-50 25-60 25-60	$\begin{array}{cccc} 0.90 & n{=}15 & \sigma{=}0.1 \\ 0.25 & n{=}21 & \sigma{=}0.0 \\ 0.0035 & n{=}23 & \sigma{=}0.0 \end{array}$	72

(a) <u>Pre-flaming pyrolysis</u>. When a plywood specimen was subjected to incident heat flux, both CO and CO₂ increased together as shown in Fig. 2 and when concentrations of pyrolysis products reached sufficiently high level flaming took place and rapidly CO₂ increased and CO decreased. This was true for the irradiance of 25 to 60 kW/m² that were experimented. At a lower irradiance, 20 kW/m², concentrations of product gases were too low for flaming and CO/CO₂ was not determined accurately. There is an experimental result, that may be relevant to the present discussion, reported by Pitts and others[28]. In an 2/5 scale ISO/ASTM standard room, that was lined with plywood at the upper part, fire started with natural gas. Within 200-400 seconds into the test, CO vol% reached at 14% (one of the highest values ever observed in room fires) and soon later fell to a normal value



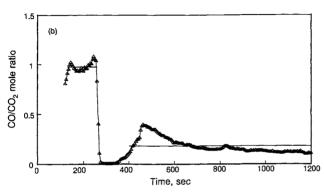


FIGURE 2 Variation of (a) CO% and CO2%, and (b) CO/CO2 mol ratio in combustion of plywood under 40 kW/m^2 incident heat flux

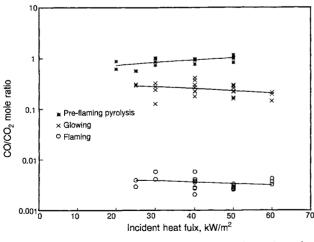


FIGURE 3 $\,$ CO/CO $_2$ mol ratios in three stages of wood combustion

of about 2%.

(b) Flaming and non-flaming. In flaming of wood, generation of CO was minimal and the value of CO/CO_2 was several 100s fold smaller than that in the pre-flaming pyrolysis and 50 to 100 fold smaller than that in glowing combustion in the cone calorimeter experiments. In the previous experiment using an OSU apparatus with depleted oxygen atmosphere[16], CO generation or the value of CO/CO_2 varied 50 fold abruptly at the point where flaming/non-flaming transition occurred. The transition mainly depended on the oxygen concentration and slightly depended on the incident heat flux. The flaming occurred when $O_2\%$ was higher than that shown by the following empirical equation:

$$(O_2,\%) = 19.4 - 0.19 \text{ x (Heat flux, kW/m}^2).$$
 (1)

In large-scale room fire experiments, CO generation or values of CO/CO_2 increases with decreasing O_2 concentration. The change is not abrupt because the reported data are averaged values in the room. Each fuel block distributed in the room, may be experiencing different stages of combustion (and having different values of CO/CO_2) at one time point. The proportion of the fuel involved in different modes of combustion may depend on location, time, temperature and O_2 depletion.

(c) Glowing. The glowing combustion of wood occurs in the later stage of combustion when remaining volatile products are insufficient to sustain flaming combustion. This is different from non-flaming discussed above and not related to air supply. In the free combustion in the cone calorimeter, air supply is unrestricted, but glowing combustion always occurred. The transition from flaming to glowing was obvious by observing the combustion or from slopes of mass loss -time curve, or by the shape of heat release curve. It occurred at a certain proportion of mass loss. Fig. 4 shows the percent of mass remaining at the transition for the combustion of fir plywood.

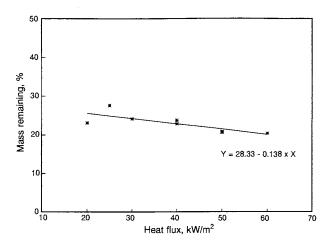


FIGURE 4 Mass remaining at the transition from flaming to glowing

TABLE 5 CO/CO₂ in oxidative pyrolysis of polymers

	kW∕m²	CO/CO ₂		
PMMA	20-30	not mea	surable	
Polypropylene	30	not mea	surable	
Nylon	40	0.09		
FRP	50	0.61		
Polyethylene oxi	de 20	0.60		
PVC	30	0.31		
Wool	30	0.11	$n=2 \sigma=0.02$	
Phenolic resin	60	0.14		
Wood	20-50	0.9	$n=15 \sigma=0.17$	

Table 5 shows CO/CO₂ in oxidative pyrolysis of polymers. Values are generally larger than in other modes of combustion except for wool.

CO/CO2 in Combustion of Charforming Polymers

Table 6 shows CO/CO₂ in combustion of charforming polymers. FRP and Nylon 6 are pseud-charforming in a sense that their chars did not persist under incident heat flux. Wood is shown here again for convenience of comparison. Three polymers had distinct glowing phase of combustion in which CO/CO₂ were much higher than in flaming.

TABLE 6 CO/CO₂ in combustion of charforming polymers

	Mode	kW/m^2	${\rm CO/CO_2}$		
Nylon 6	Flaming	40	0.01	n=2	not stable
FŘP	Flaming	50	0.020	n=3	$\sigma = 0.0018$
PVC	Flaming	50	0.28	n=2	$\sigma = 0.014$
Wool	Flaming		0.37	n=2	$\sigma = 0.14$
	Glowing	50	2.2	n=2	$\sigma=1.1$
Phenolic re	sin Flaming	60	0.015		
	Glowing	50	0.11	n=2	$\sigma = 0.008$
Wood	Flaming		0.0035	n=23	$\sigma = 0.001$
	Glowing		0.25	n=21	$\sigma = 0.072$

USE OF THE CO/CO₂ RATIO FOR HAZARD ASSESSMENT

Before discussing the use of $\mathrm{CO/CO_2}$ in hazard assessment, usages of $\mathrm{CO/CO_2}$ in existing major fire models are briefly reviewed. In FIRST (Mitler and Rockett[1] 1987) $\mathrm{CO/fuel}$ and $\mathrm{CO_2/fuel}$ mass ratios are input as constants. An example for PU foam shows

that the ratios are 1.504 for CO_2 and 0.0133 for CO respectively. Then CO/CO_2 =0.0139. In another example for PMMA, CO/CO_2 =0.0082.

In BRI2 (Tanaka and Nakamura[2] 1989), a fixed percent of fuel carbon is assumed to be converted to CO. The default value for wood ($CH_{1.6}O_{0.71}$) is 0.005 and for urethane foam ($CH_{1.8}O_{0.3}N_{0.06}$), 0.01. These values may be relevant to the flaming phase of well ventilated fires only.

In Hazard I, yields of CO and CO_2 for post flashover for an enclosure fire of wood burning are respectively 0.3 and 1.1 g/g fuel. The values correspond to CO/CO_2 =0.43. These values were recommended by Mulholland[3]. In FPETOOL (Nelson[4] 1990), two levels of CO/CO_2 ratio, one in the lower smoke layer and the other in the higher smoke layer, are assumed. When there is an excess of oxygen, the ratio is 0.005 and insufficient oxygen, 0.5. These values are based on Mulholland's study[29].

In the NRCC model (Takeda and Yung[6] 1992) for polyurethane fires, CO concentrations in flaming fire and in smouldering fire are calculated separately. In flaming fires, the mass ratio of CO_2 to CO is assumed to have an empirical linear relationship with the weight concentration of oxygen. In smouldering fires, quantities of CO and CO_2 are considered proportional to the quantity of total products of combustion (CO, CO_2 and H_2O). In the present author's expression, $CO/CO_2 = 0.602/Y_{O2}$, for flaming, where Y_{O2} is the weight percent of O_2 . In normal air, $CO/CO_2 = 0.026$ (flaming). In smouldering, $CO/CO_2 = 0.140$.

In CFAST ver. 1.6 (Portier and others[7] 1992), the mass ratio CO to CO_2 , among other time dependent variables, can be specified for each object being burned. This provides flexibility but the user of the program is responsible for supplying that information.

In room fire models, estimated mass loss rate is often taken as the basis for calculation. Oxygen consumption rate may be an alternative. A hazard assessment calculations may follow the steps:

- 1. mass loss rate or oxygen consumption rate
- 2. rate of CO₂ formation
- 3. rate of CO formation using empirical CO/CO₂ values or equations
- 4. toxicity hazard assessment using estimated CO

Fuels in a room or rooms are divided into blocks by the location and chemical composition. This is already performed in some models[2,7]. Each block go through three stages of fire namely pyrolysis, flaming and glowing. For each stage different CO/CO_2 values are applied. The pyrolysis stage is not neglected because charforming polymers could generate the highest rate of CO in this stage. For transition from pyrolysis to flaming, i.e. ignition, a requirement is a sufficiently high concentration of combustible gases near the surface of fuel. Other factors are the O_2 concentration and availability of an ignition source. The last one is the most unpredictable; a sort of assumption is necessary in modelling.

The 2nd stage, flaming, requires sufficiently high concentrations of combustible gases and ignition source. In addition, O_2 concentration and incident heat flux are other two factors and depending on these two, flaming transfers to non-flaming. This is well

understood but empirical data are insufficient. It is seriously needed to produce data on the conditions of transition from flaming to non-flaming and ${\rm CO/CO_2}$ ratio of various fuels using a small-scale apparatus with well defined heat flux level and ${\rm O_2}$ concentrations such as the OSU apparatus or the enclosed cone calorimeter.

Transition from flaming to glowing for charforming polymers is a relatively simple phenomenon, yet experimental data are lacking for various fuels. CO/CO₂ values in glowing combustion of charforming polymers may be applied in non-flaming combustion discussed above. Values obtained on non-flaming of wood in the previous study[16] were similar to data on glowing obtained in this study.

Whether or not the $\mathrm{CO/CO}_2$ ratio changes after leaving burn room while fire gases are still hot is an important question relating to toxicity hazard of adjacent or remote room in the same building. The change could be a decrease by oxidation of CO to CO_2 or an increase by oxidation of unburned hydrocarbons to CO . There are indications of unchanging ratio by Mulholland[3].

In this paper discussion was focused only on CO which is the primary cause of toxicity hazard. Discussion on HCN may be added as a next step in the similar methodology as CO. Discussion on HCl may be much simpler in the generation process but removal process by sorption would add difficulty. Other toxicity components such as oxides of nitrogen and sulphur and organic components are at secondary importance.

The major efforts in toxicity hazard assessment up to present time were directed towards establishing fire models and animal models (such as efforts of ISO/TC92/SC3). Using a fire model that best represents full-scale fire, materials are burnt and combustion products are applied to an animal model (or chemical analysis is used as a substitute for the animal model). Many fire models have been devised, but most people agree that any single model would not successfully represent all phases of a real fire. The approach described in this paper is to measure a hazard assessment parameter, that is CO/CO₂ mol ratio in this paper, using a test method that represent one phase of fire. Values of the parameter in different phases for different materials are separately measured and will be input into a computer room fire model to estimate the hazard. This approach may be called the digital approach as opposed to the analog approach of most other methods. The digital approach is still in its infancy and present room fire modelling programs are not ready to fully utilize this method and experimental data for input into the program are insufficient. The deficiency will hopefully be corrected by generating more data by small scale test, improving computer models, and checking validity of this approach by comparing with full-scale fire tests.

CONCLUSION

To estimate generation of CO for hazard assessment in room fires, $\rm CO/\rm CO_2$ mol ratios can be used effectively since the ratio often showed a steady value within a mode of combustion of a material. The ratios for non-charforming fuels largely depended on the chemical composition. Charforming fuels generally went through three stages of combustion, namely, oxidative pyrolysis, flaming (and non-flaming which is mainly caused by low $\rm O_2$ concentration), and glowing. In the oxidative pyrolysis, $\rm CO$ generation rate and $\rm CO/\rm CO_2$ mol

ratio were the highest of the three stages and the mol ratio was some 100s fold higher than in flaming. The CO/CO_2 mol ratio in glowing was the 2nd high. In estimating CO generation, it is suggested to use the following methodology. Fuels are divided into blocks by the location in a room or rooms and chemical composition and each block undergoes the three stages of combustion separately and appropriate CO/CO_2 mol ratios are applied for each stage. Some of CO/CO_2 values were presented in this paper for such usage. More data are required for better estimation of CO generation. Such data can be produced using a small-scale apparatus with well defined O_2 concentrations and incident heat fluxes.

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